### **PATENT COOPERATION TREATY**

## **PCT**

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

REC'D 13 APR 2006

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 194-37438-WO	FOR FURTHER AC	CTION	See Form PCT/IPEA/416			
International application No. International filing da PCT/US2004/004011 11.02.2004		(day/month/year)	Priority date (day/month/year) 11.02.2004			
International Patent Classification (IPC) or national classification and IPC INV. C10G29/20 C10L1/22 C10L1/18						
Applicant BAKER HUGHES INCORPORATED						
<ol> <li>This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</li> </ol>						
2. This REPORT consists of a total of	. This REPORT consists of a total of 5 sheets, including this cover sheet.					
3. This report is also accompanied b						
a. $\square$ sent to the applicant and to	a. $\square$ sent to the applicant and to the International Bureau) a total of sheets, as follows:					
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).						
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the					
b.   (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)), containing a sequence listing and/or tables related thereto, in celectronic form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).						
This report contains indications re	4. This report contains indications relating to the following items:					
☐ Box No. I Basis of the rep	☐ Box No. I Basis of the report					
☐ Box No. II Priority						
☐ Box No. III Non-establishme	☐ Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
☐ Box No. IV Lack of unity of	☐ Box No. IV Lack of unity of invention					
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
	☐ Box No. VI Certain documents cited					
☐ Box No. VII Certain defects	☐ Box No. VII Certain defects in the international application					
☐ Box No. VIII Certain observations on the international application						
Date of submission of the demand		Date of completion of this	report			
26.08.2005		13.04.2006				
Name and mailing address of the international		Authorized officer	echas Paloniam.			
preliminary examining authority:  European Patent Office - P.B. 5818 Patentlaan 2  NL-2280 HV Rijswijk - Pays Bas  Tel. +31 70 340 - 2040 Tx: 31 651 epo nl  Fax: +31 70 340 - 3016		Gilliquet, J-N Telephone No. +31 70 34	Carlotte of Principal College			
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# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/US2004/004011

	Box No. I Ba	is of the report				
1.	With regard to t	ne <b>language</b> , this report is based on the international application in the language in which it was erwise indicated under this item.	as			
	which is the ☐ internat ☐ publicat	is based on translations from the original language into the following language , language of a translation furnished for the purposes of: onal search (under Rules 12.3 and 23.1(b)) on of the international application (under Rule 12.4) onal preliminary examination (under Rules 55.2 and/or 55.3)				
2.	have been furn	ne <b>elements</b> * of the international application, this report is based on <i>(replacement sheets whice shed to the receiving Office in response to an invitation under Article 14 are referred to in this ally filed" and are not annexed to this report):</i>	:h			
	Description, Pag	es				
	1-13	as originally filed				
	Claims, Numbers					
	1-25	as originally filed				
	☐ a sequence	listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing				
3.	☐ the desc ☐ the clair ☐ the drav ☐ the sequ	ments have resulted in the cancellation of: ription, pages as, Nos. ings, sheets/figs ence listing (specify): e(s) related to sequence listing (specify):				
4.	had not been m Supplemental B  the desc the clair the drav the sequ	has been established as if (some of) the amendments annexed to this report and listed below ade, since they have been considered to go beyond the disclosure as filed, as indicated in the ex (Rule 70.2(c)).  ription, pages as, Nos.  ings, sheets/figs ence listing (specify):  e(s) related to sequence listing (specify):				
	* If item 4	applies, some or all of these sheets may be marked "superseded."				

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/US2004/004011

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

3,10,12,13,15,16-25

No:

1,2,4-9,11,14

Inventive step (IS)

Yes: Claims

No:

Claims

Claims

16-25

Industrial applicability (IA)

Yes: Claims

1-15 1-25

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

#### Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet

#### Re Item V.

1 The following documents are referred to in this communication:

D1: US 4 734 525 A (GREEN MICHAEL J) 29 March 1988 (1988-03-29)

D2: WO 98/02501 A (BAKER HUGHES INC) 22 January 1998 (1998-01-22)

Taking into account the conclusions of Point VIII below, the search and examination have been limited to mixtures of following compounds: Compound (A):

1,4-diazabicyclo(2.2.2)octane,1,8-diazabicyclo(5.4.0)undec-7-ene,

1,5-diazabicyclo(4.3.0)non-5-ene and mixtures thereof

Compound (B): epoxides.

#### 2 INDEPENDENT CLAIM 1

2.1 The subject-matter of independent claim 1 is not new in the sense of Article 33(2) PCT, and therefore the criteria of Article 33(1) PCT are not met.

Ex. 1-3 and 5-8 of Document D1 disclose compositions comprising 1,8-diazabicyclo(5.4.0)undec-7-ene and 1,5-diazabicyclo(4.3.0)non-5-ene in mixture with propylene oxide and butene oxide.

Dependent claims 2-15 do not contain any features which, in combination with the features of claim 1 meet the requirements of the PCT in respect of novelty and/or inventive step.

#### 3 INDEPENDENT CLAIMS 16 AND 23

3.1 The document D2 is regarded as being the closest prior art to the subject-matter of claims 16 and 23, and shows (see p. 3 I.9-14 and cl. 1,3 of D2) the use of bisoxazolidine in a method of reducing the concentration of mercaptans in a hydrocarbon.

The subject-matter of claims 16 and 23 differs from this known method in that

another compound is used to this effect.

The subject-matter of claims 16 and 23 is therefore new (Article 33(2) PCT).

The problem to be solved by the present invention may be regarded as how to provide an alternative to the process of reducing the concentration of mercaptans in hydrocarbons.

The solution to this problem proposed in claims 16 and 23 of the present application is considered as involving an inventive step (Article 33(3) PCT) because none of the documents of the prior art on file discloses the use of diazabicyclo compounds in mixture with epoxides for reducing the concentration of mercaptans in hydrocarbons nor gives a hint to the effect of this use.

Claims 17-22, 24 and 25 are dependent on claims 16 or 23 and as such also meet/s the requirements of the PCT with respect to novelty and inventive step.

#### Re Item VIII.

Present claims 1, 4, 16 and 23 relate to an extremely large number of possible compounds. Support within the meaning of Article 6 PCT and/or disclosure within the meaning of Article 5 PCT is to be found, however, for only a very small proportion of the compounds claimed. In the present case, the claims so lack support, and the application so lacks disclosure, that a meaningful search over the whole of the claimed scope is impossible. Consequently, the search has been carried out for those parts of the claims which appear to be supported and disclosed, namely those parts relating to the compounds:

Compound (A):

1,4-diazabicyclo(2.2.2)octane,1,8-diazabicyclo(5.4.0)undec-7-ene,

1,5-diazabicyclo(4.3.0)non-5-ene and mixtures thereof

Compound (B): epoxides,

those compounds prepared in the examples and closely related homologous compounds.